Estimation of Standard Heat of Formation of Alloys and Covalent Compounds by a Group Contribution Method¹

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ABSTRACT

Group contribution equations are proposed for estimating standard heat of formation $\triangle H_{f,298}^{\circ}$ of solid compounds, which are divided into two categories: alloys and covalent compounds. A difference correlation was developed for each category, in which the elements are considered as the basic functional groups. The group contribution parameters of 64 groups were obtained by correlating the experimental $\triangle H_{f,298}^{\circ}$ data of 500 compounds. The overall average errors are less than 9.0% for alloys and 12% for covalent compounds. Furthermore, standard heat of formation $\triangle H_{f,298}^{\circ}$ of 11 solid compounds, whose experimental data were not used in correlating the models, were predicted by the proposed models with satisfactory results.

Keywords: group-contribution method; standard heat of formation; alloys; covalent compounds.

1. INTRODUCTION

Standard heat of formation $\triangle H_{f,298}^{\circ}$ of a compound is an important thermodynamic property and is one of the basic physical properties required in industrial process calculation, analysis and design. Experimental data are available for many common compounds, however, there are a very large number of compounds for which data are not available. Therefore, it is necessary to develop an accurate method for estimating standard heat of formation.

Group contribution methods have been well developed for estimating a wide variety of physical properties such as standard heat of formation, standard Gibbs free energy of formation, heat capacity, liquid molar volume at normal boiling point and so on, for organic compounds with great generality and reasonable accuracy. These methods are documented in detail by Reid et al. [1,2]. However, there are very few reports on estimating the thermodynamic properties of solid inorganic compounds using group contribution method. Mostafa et al. [3,4] proposed a group contribution method for estimating standard heat and Gibbs free energy of formation as well as heat capacity of solid inorganic salts. In Mostafa's method, the equation for estimating standard heat of formation of solids is the same as the Benson equation for estimating standard heat of formation of organic compounds [5]. Solid inorganic salts are considered to be composed of cations, anions and ligands.

Since alloys and covalent compounds cannot be divided into cations and anions as with solid inorganic salts, it is not feasible to directly use the Mostafa equation to estimate standard heat of formation of these compounds. Our search in the literature did not find any group contribution methods that are applicable to these classes of

compounds.

In this investigation, the group contribution equations were developed for estimating standard heat of formation of alloys and covalent compounds.

2. THE NEW GROUP CONTRIBUTION EQUATIONS

As mentioned above, alloys and covalent compounds cannot be divided into cations and anions whose number of electric charge is integer. In this work, the elements that make up the alloys and covalent compounds are considered the basic functional groups. Therefore, the knowledge of physical properties of the elements such as the absolute entropy of an element at 298K and 0.1MPa can be used in estimating the compound properties.

The compounds studied in this work were solid inorganic compounds classified into two categories: alloys composed entirely of metallic elements, and covalent compounds composed of metallic and nonmetallic elements. A different correlation was developed for each category.

2.1. Alloys

In this investigation, the solid compound was treated as an assumed solid solution or mixture of elements, and its standard heat of formation was considered as an assumed heat of mixing. Therefore, the concept of mixing rule used for mixtures can be introduced. According to the basic thermodynamic relation the standard heat of formation of a compound can be expressed by the following equation:

$$\Delta H_{f,298}^{\circ} = \Delta G_{f,298}^{\circ} + T^{\circ} \Delta S_{f,298}^{\circ} \tag{1}$$

where

$$\Delta G_{f,298}^{\circ} = G^{\circ} - \sum_{i} n_i G_i^{\circ} \tag{2}$$

$$\triangle S_{f,298}^{\circ} = S^{\circ} - \sum_{i} n_i S_i^{\circ} \tag{3}$$

 $T^{\circ} = 298.15K$, G_i° and S_i° are Gibbs free energy and entropy of element i, G° and S° are Gibbs free energy and entropy of a compound at the standard state, respectively. n_i is number of occurrences of element i. Substituting Eqs. (2) and (3) into Eq. (1) the following equation is obtained:

$$\triangle H_{f,298}^{\circ} = H^{\circ} - \sum_{i} n_i G_i^{\circ} - T^{\circ} \sum_{i} n_i S_i^{\circ}$$

$$\tag{4}$$

 H° is the enthalpy of a compound at the standard state. The entropy of an element S_{i}° is usually available. In this work, the enthalpy of a compound at the standard state H° and Gibbs free energy of an element G_{i}° were calculated by group contribution method.

For binary alloys in which the element ratio is equal to one, the proposed equation for estimating standard heat of formation is as follows:

$$\triangle H_{f,298}^{\circ} = \sum_{i} x_{i} \sum_{j} x_{j} H_{ij}^{*} - \sum_{i} n_{i} G_{i}^{*} - T^{\circ} \sum_{i} n_{i} S_{i}^{\circ}$$
(5)

where

$$H_{ij}^* = \begin{cases} \triangle H_i & i = j \\ -\sqrt{|\triangle H_i \triangle H_j|} & i \neq j \end{cases}$$

$$G_i^* = \triangle G_i / r_i + r_i \ln(N_{p_i})$$

$$x_i = n_i / \sum_j n_j$$

 $\triangle H_i$ is the contribution value of element i to H° , $\triangle G_i$ is the contribution value of element i to G_i° , r_i is the covalent radius of element i, N_{p_i} is the periodic number in the periodic table of elements for element i.

For binary alloys with an element ratio not equal to one, the equation for estimating standard heat of formation is as follows:

$$\triangle H_{f,298}^{\circ} = \sum_{i} x_i \sum_{j} x_j H_{ij}^* + \prod_{i} x_i \alpha_i - \sum_{i} n_i G_i^* - T^{\circ} \sum_{i} n_i S_i^{\circ}$$

$$\tag{6}$$

where

$$\alpha_i = C/(r_i N_{p_i} N_{q_i})$$

C is a constant for each group of elements in the periodic table, N_{g_i} is the group number in the periodic table for element i.

2.2 Covalent compounds

Since there is a larger difference between the thermodynamic properties of covalent compounds and those of alloys, the same equations (Eqs. (5) and (6)) give larger correlation errors for covalent compounds than for alloys. In this investigation, the following equation for estimating standard heat of formation of covalent compounds was developed:

$$\triangle H_{f,298}^{\circ} = \prod_{i} f_i \triangle H_i - \sum_{i} n_i G_i^* - T^{\circ} \sum_{i} n_i S_i^{\circ}$$

$$\tag{7}$$

where

$$f_i = \log[10n_i + B/\ln(r_i N_{p_i} N_{g_i})] + C\ln(r_i N_{p_i})$$

 $G_i^* = \Delta G_i$, and B is a constant for all elements, but C is a constant for each group of elements in the periodic table.

2.3. Evaluation of model parameters

Contribution values of 64 groups and 31 constants in Eqs. (5), (6) and (7) were evaluated by correlating experimental data of standard heat of formation of 500 compounds [6,7]. The Simplex method of Nelder-Mead [8] was used to optimize the following objective function:

$$OF = \sum_{k=1}^{NC} |(\triangle H_{f,298,exp}^{\circ} - \triangle H_{f,298,cal}^{\circ})/ \triangle H_{f,298,exp}^{\circ}|_{k}$$
(8)

For alloys, group-contribution values in Eqs. (5) and (6) are listed in Table 1. Table 2 gives group-contribution values in Eq.(7) for covalent compounds. Entropy S_i° , covalent radius r_i , periodic number N_{p_i} and group number N_{g_i} needed in the calculations for each element i are tabulated in Table 3. The values for constant C in Eqs. (6) and (7) are shown in Table 4. The constant B in Eq. (7) is equal to 1.871657.

3. RESULTS

Experimental data of standard heat of formation for 230 alloys and 270 covalent compounds were correlated by the proposed models and the Mostafa's model, respectively. Results show that the overall average errors of the proposed models are 6.95% for 1:1 alloys, 9.00% for other alloys, and 11.45% for covalent compounds. In comparison, the overall average errors of Mostafa's model are 19.4%, 34.9%, 44.26%, respectively. The correlation error of the proposed models is about 1/3 of that of Mostafa's model.

Standard heat of formation of 11 solid compounds, whose experimental data were not used in correlating the models, were predicted by the proposed models with satisfactory results. Table 5 shows the comparison of the predicted results by the proposed models and by the Mostafa's model.

LIST OF SYMBOLS

B constant in Eq. (7)

C constant in Eqs. (6) and (7)

 G° Gibbs free energy of a compound at the standard state $(kJ \cdot mol^{-1})$

 G_i° Gibbs free energy of element $i (kJ \cdot mol^{-1})$

 $\triangle G_i$ contribution value of group i to G_i°

 $\triangle G_{f,298}^{\circ}$ standard Gibbs free energy of formation $(kJ \cdot mol^{-1})$

 H° enthalpy of a compound at the standard state $(kJ \cdot mol^{-1})$

 H_i° enthalpy of element $i (kJ \cdot mol^{-1})$

 $\triangle H_i$ contribution value of group i to H°

 $\triangle H_{f,298}^{\circ}$ standard heat of formation $(kJ \cdot mol^{-1})$

n number of group

 N_{p_i} periodic number in the periodic table for element i

 N_{g_i} group number in the periodic table for element i

r covalent radius of an element ($\dot{\mathbf{A}}$)

 S° entropy of a compound at the standard state $(kJ \cdot mol^{-1} \cdot K^{-1})$

 S_i° entropy of element $i (kJ \cdot mol^{-1} \cdot K^{-1})$

 $\triangle S_{f,298}^{\circ} \qquad \text{ standard entropy of formation } (kJ \cdot mol^{-1} \cdot K^{-1})$

superscript

standard state

subscript

cal calculated

exp experimental

f, 298 property of formation at 298K

i, j group

k compound

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Table 1 Group Contribution Values in Eqs. (5) and (6)

	Eq.	(5)	Eq. (6)		
group	$\triangle H$	$\triangle G$	$\triangle H$	$\triangle G$	
Al	-2.547775×10	9.485637×10	1.179107×10^2	5.235700×10	
Au	-1.883018×10^{-5}	2.334619	-1.864642×10	-3.335688×10	
Ba			-3.429983×10^2	1.437883×10	
Bi	-4.277584×10^{-3}	-3.474214×10	1.162402×10^2	8.715712×10	
Ca	-9.080121×10^{-7}	2.216442×10^2	4.038583×10	1.448583×10^2	
Cd	-3.696692	2.616880	-7.527930×10	-3.241828×10	
Ce	-6.479415	-1.035324×10	5.442904×10^2	1.036363×10^2	
Co	-4.452246	-3.513106	-3.442737×10	-1.223410	
Cr			1.109613	-9.363646	
Cu	2.751714×10^{-3}	-1.441993×10	-5.613933×10^{-1}	-1.215161×10	
Fe	2.084221×10^{-5}	-5.907930×10	-6.496573	-8.072864×10^{-1}	
Ga	3.287209	-1.250522×10^2	1.171720×10^2	4.463346×10	
Ge	1.251058×10^2	-5.189408×10	-2.277249×10	1.945401×10	
Hg	2.329306×10^{2}	1.455467×10	8.779343	-3.507428×10	
In	7.116738	1.312014×10	-1.555072×10^2	-5.265865×10	
K	-5.873920	1.054520×10^{2}	3.481458×10^2	1.054895×10^2	
La	-3.559827	-1.098382×10	1.819911×10^2	8.745044×10	
Li	-9.809121×10	-3.989451×10^{-1}	-9.645347×10	3.943631×10	
Mg	2.694289×10	-1.895389×10	7.071826×10^{-1}	-1.810415×10	
Mn	1.523531	1.689250×10	-4.275928	-7.184034	

Table 1 (continued)

	Eq.	(5)	Eq. (6)			
group	$\triangle H$	$\triangle G$	$\triangle H$	$\triangle G$		
Мо			3.202029	-3.277570×10		
Na	-4.592755×10	-1.502860×10	2.528262×10^{2}	5.452215×10		
Nb			1.195689×10	6.791362		
Ni	-1.572591×10	-2.894370	-7.419577×10	7.786413		
Pb	-9.158692×10	-9.700515×10	2.019791×10	-1.930488×10		
Pr	-2.823006×10	-3.481951	-6.319589×10	4.301640×10		
Rb	-6.616758	1.434214×10^2	3.488986×10	1.089340×10^{2}		
Sb	2.564174×10	-1.448817×10	5.538633×10	-5.338176×10^{-1}		
Sn	-1.361897×10	-5.761840	1.080848×10^2	3.239968×10		
Sr	-1.203010×10	3.083991×10^2	-1.717431×10^2	1.171444×10^2		
Ta			3.287947×10^2	5.088807×10		
Th	-1.567242×10^2	2.232564×10	1.858117×10^{2}	5.542607×10		
Ti	8.724409×10^{-8}	9.281155×10	1.070095×10^{2}	2.631314×10		
Tl	3.649051×10^{-7}	-1.383732	-7.878264×10	-3.828927×10		
U	-3.095126×10^{-1}	1.468445×10^2	1.449111×10^{-1}	1.291050×10		
V			-8.418723×10	-5.075184×10		
W			1.799521×10^3	-5.915926		
Y	8.867661×10^{-5}	3.006253×10	1.468791×10^2	9.847638×10		
Zn	-8.830403	2.587251	-8.586199	1.368690×10		

Table 2 Group Contribution Values in Eq. (7)

group	$\triangle H$	$\triangle G$	group	$\triangle H$	$\triangle G$
Al	-7.204662×10	8.390300×10	N	7.768515	-3.760277
Ag	-1.032491×10^{3}	-2.299243×10	Na	7.707443×10	1.866753×10^{2}
As	-4.125938	1.316704×10	Nb	-1.148827×10^2	1.146555×10^{2}
Au	5.520272D - 03	-9.849081×10	Ni	4.557773×10	3.220369×10
В	2.515328	4.245996×10	О	6.854222	2.698764×10^{2}
Ba	5.635018	6.967224×10	P	2.704476	7.706615×10
Bi	-1.446955×10^{2}	-2.554732×10^{2}	Pb	4.971642×10	-5.679807×10^2
\mathbf{C}	1.805951	-1.279682	Pd	1.669596×10^2	2.866064×10
Ca	-1.516622×10^2	-3.506314×10	Pr	-1.493080×10	3.631194×10^2
Cd	-1.150475×10^2	1.923645×10^{2}	Pt	2.161230×10^{2}	6.780547×10
Ce	-4.595508×10^{2}	-6.919374×10	Rb	3.864891×10	7.687927×10
Cl	9.455100	1.405818×10^{2}	Re	-1.058977×10	5.028698
Co	8.435930	4.203345	S	5.852356	8.513777×10
Cr	2.467709	1.228178×10	Sc	-4.286165×10^{3}	1.600817×10^3
Cs	1.083060×10^{2}	1.885612×10^{2}	Se	3.286687	2.108180×10
Cu	2.010446×10^{2}	-2.185881×10	Si	3.133557	2.107106×10
F	7.695698	3.511720×10^{2}	Sn	-9.948965	1.376805×10
Fe	1.052125×10	7.393210	Та	-4.984421×10	4.072078×10
Ga	-6.179177	1.080938×10^{2}	Tb	-3.163823×10^{2}	-8.623455×10
H	-5.498074×10^{-1}	-8.179586×10	Те	-5.819399	3.671637×10
Hf	9.825033	2.098489×10^{2}	Th	-2.260972×10^{2}	1.710950×10^{2}
Но	2.909510×10^{2}	1.886210×10	Ti	5.837112	1.257576×10^{2}
I	8.872796×10^{-1}	7.262360	Tl	-2.978788×10^2	-4.664417×10^2
In	1.389605×10	-2.756333×10	U	-1.246233×10^{2}	1.086456×10^{2}
Ir	-1.202410×10^2	5.028018×10	V	-2.290800×10	7.875071×10
K	1.831853×10	4.553135×10	W	4.006844	4.914422
La	1.449894×10^3	1.960074×10^{2}	Y	8.514982×10^{2}	2.043639×10^2
Mg	1.000210×10^3	8.402736	Zr	1.492177	1.090187×10^2
Mn	1.075300	2.176377×10	Zn	-6.021647×10	7.395255×10
Mo	1.579494	3.285290×10			

Table 3 Parameters for elements used in the calculations

group	$S_i^{\circ} imes 10^3$	r_i	N_{p_i}	N_{g_i}	group	$S_i^{\circ} \times 10^3$	r_i	N_{p_i}	N_{g_i}
	$kJ\cdot mol^{-1}\cdot K^{-1}$	À				$kJ\cdot mol^{-1}\cdot K^{-1}$	À		
Al	28.2750	1.180	3	3	Mo	28.5935	1.300	5	6
Ag	42.6768	1.340	5	1	N	95.8045	0.549	2	5
As	35.7063	1.200	4	5	Na	51.4550	1.539	3	1
Au	47.4968	1.340	6	1	Nb	36.4010	1.340	5	5
В	5.8300	0.795	2	3	Ni	29.8738	1.150	4	8
Ba	62.4169	1.980	6	2	О	102.5735	0.604	2	6
Bi	56.7350	1.460	6	5	P	41.0700	0.947	3	5
\mathbf{C}	5.7404	0.772	2	4	Pb	64.7851	1.470	6	4
Ca	41.4216	1.740	4	2	Pd	37.8234	1.280	5	8
Cd	51.7979	1.480	5	2	Pr	73.9313	1.650	6	3
Ce	69.4544	1.650	6	3	Pt	41.6308	1.300	6	8
Cl	111.5583	0.994	3	7	Rb	76.7800	2.160	5	1
Co	30.0411	1.160	4	8	Re	36.5263	1.280	6	7
Cr	23.6396	1.180	4	6	S	32.0560	0.944	3	6
Cs	85.1470	2.350	6	1	Sb	45.5219	1.400	5	5
Cu	33.1640	1.170	4	1	Sc	34.6435	1.440	4	3
\mathbf{F}	101.3975	0.709	2	7	Se	42.2584	1.076	4	6
Fe	27.2797	1.170	4	8	Si	18.8196	1.126	3	4
Ga	40.8275	1.260	4	3	Sn	51.1954	1.410	5	4
Ge	31.0871	1.220	4	4	Sr	55.6900	1.910	5	2
\mathbf{H}	65.3400	0.280	1	7	Ta	41.5053	1.340	6	5
$_{ m Hf}$	43.5554	1.440	6	4	Tb	73.3037	1.590	6	3
$_{ m Hg}$	75.8978	1.490	6	2	Te	49.4967	1.295	5	6
Но	75.0191	1.580	6	3	Th	53.3878	1.650	7	3
I	58.0710	1.333	5	7	Ti	30.7590	1.320	4	4
${ m In}$	57.8229	1.440	5	3	Tl	64.1826	1.480	6	3
Ir	35.5054	1.270	6	8	U	50.2917	1.420	7	3
K	64.6700	1.962	4	1	V	28.9114	1.220	4	5
La	56.9024	1.690	6	3	W	32.6603	1.300	6	6
Li	29.0800	1.336	2	1	Y	44.4341	1.620	5	3
Mg	32.6770	1.360	3	2	Zr	38.8690	1.450	5	4
Mn	32.0076	1.170	4	7	Zn	41.6308	1.250	4	2

Table 4 Constant C in Eqs.(6) and (7)

Group No.	Eq. (6)	Eq. (7)	Group No.	Eq. (6)	Eq. (7)
1A	163.0907	-0.1695938	1B	23.96351	-0.6166086
2A	-235.7235	-0.6813163	2B	-32.28444	-2.1371800
3A	-203.4436	-2.7029500	3B	-24.69000	-0.3644749
4A	251.5809	-1.7504590	4B	-136.2114	-6.9506290
5A	65.57764	-0.9357792	5B	11.53414	-0.4572245
6A		-0.7699247	6B	-565.7197	0.4796362
7A		-1.6300300	7B	-358.3441	-0.8830953
			8B	23.24426	-0.4141101

Table 5 Predicted Results by the Proposed Models in Comparison with the Mostafa's Model

			This Work		Mostafa's l	Model
No.	Compounds	$\triangle H_{f,298,exp}^{\circ}$	$\triangle H_{f,298,cal}^{\circ}$	error	$\triangle H_{f,298,cal}^{\circ}$	error
		$kJ\cdot mol^{-1}$	$kJ\cdot mol^{-1}$	%	$kJ\cdot mol^{-1}$	%
1	UBi2	-109.00	-136.03	24.7	-165.09	51.4
2	U3Bi4	-385.00	-361.90	5.99	-340.09	11.6
3	MgCu2	-33.560	-33.490	0.20	-10.407	68.9
4	Mg2Cu	-28.620	-29.855	4.31	-10.096	64.7
5	K3Bi	-232.20	-173.14	25.4	-248.74	7.12
6	CaAl4	-213.00	-207.55	2.55	-263.89	23.8
7	Fe0.877S	-105.44	-103.73	1.61	-110.36	4.66
8	Si2Th3	-284.93	-272.26	4.44	-1095.1	284.5
9	Fe0.947O	-266.27	-291.94	9.64	-366.38	37.5
10	NiS0.84	-82.425	-104.46	26.7	-102.76	24.7
11	Co3O4	-910.02	-1169.3	28.4	-1447.1	59.0
	Total			11.3		58.0